

UBESTA 3024 NUX

Polyamide 12
UBE Engineering Plastics, S.A.

Message:

UBESTA 3024 NUX is non-reinforced and non-plasticized Polyamide 12 for injection moulding application. An excellent processability and fast cycle time is provided by modification with a nucleating agent.

General Information			
UL YellowCard	E48133-240219		
Additive	Nucleating agent demoulding		
Features	Nucleated Workability, good Fast molding cycle Good formability Good liquidity		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (235°C/2.16 kg)	13	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.3	%	ISO 294-4
Flow direction	0.90	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ISO 2039-2
Durometer Hardness (Shore D)	78		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	46.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	4.0	%	ISO 527-2
Fracture	200	%	ISO 527-2
Flexural Modulus	1600	MPa	ISO 178
Flexural Stress	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA

-40°C, complete fracture	5.0	kJ/m ²	ISO 179/1eA
23°C, complete fracture	9.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	85.0	°C	ISO 75-2/B
1.8 MPa, not annealed	45.0	°C	ISO 75-2/A
Melting Temperature (DSC)	178	°C	ISO 3146
CLTE - Flow	1.3E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Additional Information			

The value listed as Melting Temperature, ISO 3146, was tested in accordance with ISO 11357. Tensile Strain at Break, ISO 527: >200% Abrasion Loss, ISO 9352, CS-17, 1000 rev.: 6 mg

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