

DOW™ HDPE DMDA-8904 HEALTH+™

High Density Polyethylene Resin
The Dow Chemical Company

Message:

Dow HDPE DMDA-8904 HEALTH+™ is a narrow molecular weight distribution high density copolymer designed to offer excellent stiffness, environmental stress crack resistance, and good moldability. The resin is suitable for injection-molded medical devices such as IV kit components and respiratory care. Films can also be cast from this product yielding good barrier and stiffness.

- Main Characteristics:
- Excellent stiffness
 - Excellent stress crack resistance
 - Good processability
 - High gloss parts
 - Complies with:
 - U.S. FDA 21CFR 177.1520 (c) 3.1a
 - EU, No 10/2011
 - Canadian HPFB No Objection
 - USP XXIII Class VI
 - Drug Master File Listing
- Consult the regulations for complete details.

General Information			
UL YellowCard	E337483-100635873		
Agency Ratings	DMF not rated		
	FDA 21 CFR 177.1520(c) 3.1a		
	HPFB (Canada) No Objection		
	USP XXIII, Class VI 3		
	Europe No 10/2011		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.952	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.4	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 100% Igepal, F50)	22.0	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	59		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	26.9	MPa	ASTM D638
Fracture	31.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	9.0	%	ASTM D638
Fracture	1200	%	ASTM D638

Flexural Modulus - 2% Secant	1100	MPa	ASTM D790B
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength ¹	84.1	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	72.2	°C	ASTM D648
Brittleness Temperature	< -76.1	°C	ASTM D746
Vicat Softening Temperature	129	°C	ASTM D1525
Melting Temperature (DSC)	131	°C	Internal method
Peak Crystallization Temperature (DSC)	119	°C	Internal method

Additional Information

根据 ASTM D 4976 进行基板模制和测试.

NOTE

1. Type s

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