

# Titacon® TF918K7

Acetal (POM) Copolymer

Titan Plastics Compounds Co., Ltd.

## Message:

Titacon® TF918K7 is a polyoxymethylene (POM) copolymer material, and its filler is aramid fiber. This product is available in the Asia-Pacific region.

Titacon® The main features of the TF918K7 are:

- flame retardant/rated flame
- Wear-resistant
- Lubrication

General Information			
Filler / Reinforcement	Aramid fiber		
Additive	PTFE lubricant		
Features	Low friction coefficient		
	Good wear resistance		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage <sup>1</sup> (3.00 mm)	1.4 - 1.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	46.0	MPa	ISO 527-2
Tensile Strain (Break)	> 10	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress	75.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0	kJ/m <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	80.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	170 - 200	°C	
Mold Temperature	60.0 - 100	°C	
Injection instructions			
Injection Pressure: 30 to 70%Injection Velocity: 20 to 50%			

## NOTE

1. 50x70x3 mm

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### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

