

LNP™ LUBRICOMP™ DP002 compound

Polycarbonate

SABIC Innovative Plastics Europe

Message:

LNP LUBRICOMP DP002 is a compound based on Polycarbonate resin containing PTFE and Silicone. Added features of this material include: Internally Lubricated, Easy Molding.

General Information			
UL YellowCard	E45329-101344456		
Additive	PTFE + Silicone Lubricant		
Features	Good Moldability		
	Lubricated		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.23	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2100	MPa	ISO 527-2/1
Tensile Stress (Yield)	53.0	MPa	ISO 527-2/5
Tensile Strain (Yield)	24	%	ISO 527-2/5
Flexural Modulus ¹	2100	MPa	ISO 178
Flexural Stress	72.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ² (23°C)	16	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³			
0.45 MPa, Unannealed, 64.0 mm Span	136	°C	ISO 75-2/Bf
1.8 MPa, Unannealed, 64.0 mm Span	125	°C	ISO 75-2/Af
CLTE			ISO 11359-2
Flow : 23 to 60°C	7.2E-5	cm/cm/°C	
Transverse : 23 to 60°C	7.4E-5	cm/cm/°C	
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	293 to 304	°C	
Middle Temperature	304 to 316	°C	
Front Temperature	310 to 321	°C	
Processing (Melt) Temp	299 to 316	°C	

Mold Temperature	82.2 to 110	°C
Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm

NOTE		
1.	2.0 mm/min	
2.	80*10*4	
3.	80*10*4 mm	

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Recommended distributors for this material

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