## **ICORENE® 1505**

## Crosslinked Polyethylene

## ICO Polymers EMEA, A Division of A. Schulman

## Message:

ICORENE® 1505 is a crosslinkable natural high density polyethylene specifically developed for rotational moulding.

This grade is particularly suitable for use in applications requiring exceptional impact resistance at low temperature. toughness and excellent ESCR such as fuel tanks. The original cross linking system used allows a perfect moulding of the part free of pinholes. ICORENE® 1505 can also be used in double layer structures with ICORENE® 9005.

General Information			
Additive	UV Stabilizer		
Features	Crosslinkable		
	Good Processability		
	Good UV Resistance		
	High Impact Resistance		
Uses	Industrial Containers		
Appearance	Natural Color		
Forms	Powder		
Processing Method	Rotational Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.943	g/cm³	ASTM D1505
Environmental Stress-Cracking Resistance			
(50°C)	100	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	21.0	MPa	ASTM D638
Tensile Elongation (Break)	600	%	ASTM D638
Flexural Modulus	700	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Drop Impact Resistance <sup>1</sup> (-20°C)	320	J/cm	Internal Method
NOTE			
1.	based on ISO 6603		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

