

Nypol® PA A3 G25 FR HS NTLA010 NR350

Polyamide 66

Petropol Industry and Trade of Polymers LTDA

Message:

Polyamide 6.6 Natural reinforced with 25% glass fiber, flame retardant (V-0), thermally stabilized, good set of thermal and mechanical properties. Ideal for injection molding.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Flame Retardant		
	Heat Stabilizer		
Features	Flame Retardant		
	Heat Stabilized		
Appearance	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	>PA 66 GF25<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.56	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.40 to 0.80	%	ASTM D955
Water Absorption (Equilibrium)	0.50	%	ASTM D570
Ash Content	23 to 27	%	ASTM D2584
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	165	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	8900	MPa	ASTM D790
Flexural Strength	238	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	80	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	235	°C	ASTM D648
Melting Temperature	260	°C	ASTM D2117
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	

Suggested Max Moisture	0.020	%
Processing (Melt) Temp	270 to 290	°C
Mold Temperature	70.0 to 100	°C

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Recommended distributors for this material

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