# Huafon HF-1065D

### Thermoplastic Polyurethane Elastomer (Polyester)

Huafon Group Co., Ltd.

#### Message:

Operation: Injection molding

Characteristics: Excellent physical properties, Abrasion resistance, Low temperature flexibility

Applications: Safety shoe sole, Accessories, Over-molding, Compounding, Footwear, Cell-phone cover, Castor, Protective gear, Automotive etc.

| General Information          |                                 |      |             |
|------------------------------|---------------------------------|------|-------------|
| Features                     | Flexibility at low temperatures |      |             |
|                              | Good wear resistance            |      |             |
|                              |                                 |      |             |
| Uses                         | overmolding                     |      |             |
|                              | Composite                       |      |             |
|                              | Application in Automobile Field |      |             |
|                              | Footwear                        |      |             |
|                              |                                 |      |             |
| Processing Method            | Composite                       |      |             |
|                              | Injection molding               |      |             |
|                              |                                 |      |             |
| Hardness                     | Nominal Value                   |      | Test Method |
| Durometer Hardness (Shore D) | 68                              |      | ASTM D2240  |
| Mechanical                   | Nominal Value                   | Unit | Test Method |
| Abrasion                     | 65                              | mm³  | DIN 53516   |
| Elastomers                   | Nominal Value                   | Unit | Test Method |
| Tensile Stress (100% Strain) | 26.0                            | MPa  | ASTM D412   |
| Tensile Strength             | 45.0                            | MPa  | ASTM D412   |
| Tensile Elongation (Break)   | 350                             | %    | ASTM D412   |
| Tear Strength                | 305                             | kN/m | ASTM D624   |

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533 Email: sales@su-jiao.com No. 215, Lianhe North Road, Fengxian District, Shanghai, China

