

Jampilen HP422H

Polypropylene Homopolymer

Jam Polypropylene Company

Message:

Jampilen HP422H is a modified homopolymer designed for the very high speed production of BOPP films, wherein an outstanding extrusion stability, thickness variation control, a very high drawability and readiness to a two way orientation would be achieved. The product contains a reinforced processing stabilization and features low water carry-over properties. Jampilen HP422H does not contain any slip or antistatic agent and is Calcium Stearate free. The Product is particularly suitable for metalizing film. BOPP films produced with Jampilen HP422H feature good mechanical properties, even at low temperatures, excellent barrier against moisture, odours, oils and oxygen and good transparency and gloss. Monolayer or coextruded films made of Jampilen HP422H with a thickness ranging from 20 to 40 µm are used for the packaging of foodstuffs, cosmetics and videocassettes.

General Information			
Additive	Processing Stabilizer		
Features	Barrier Resin		
	Fast Molding Cycle		
	Flavor & Aroma Barrier		
	Good Drawdown		
	Good Processing Stability		
	High Clarity		
	High Gloss		
	High Impact Resistance		
	Homopolymer		
	Low Water Carryover		
	Metallizable		
	Moisture Barrier		
	Oil Resistant		
	Oxygen Barrier		
	Puncture Resistant		
Uses	Bi-axially Oriented Film		
	Cosmetic Packaging		
	Food Packaging		
	Kitchenware		
	Masterbatch		
	Media Packaging		
	Thin-walled Packaging		
	Toys		
Processing Method	Bi-axially Oriented Film		
	Film Extrusion		
Physical	Nominal Value	Unit	Test Method

Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.1	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	102		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	35.0	MPa	ASTM D638
Tensile Elongation (Yield)	12	%	ASTM D638
Flexural Modulus	1550	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	60	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	92.0	°C	ASTM D648
Vicat Softening Temperature	154	°C	ASTM D1525 ¹
Accelerated Oven Ageing (150°C)	500	hr	ASTM D3012
Optical	Nominal Value	Unit	Test Method
Haze (20.0 µm)	0.50	%	ASTM D1003
NOTE			
1.	Loading 1 (10 N)		

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