

PermaStat® 1500-70D

Thermoplastic Elastomer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information			
Additive	Antistatic		
Features	Antistatic		
Agency Ratings	MIL B-81705C		
RoHS Compliance	Contact Manufacturer		
Appearance	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Molding Shrinkage - Flow	2.0 to 2.5	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.50	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	414	MPa	ASTM D638
Tensile Strength (Yield)	18.6	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Strength (Yield)	13.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	No Break		ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break		ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	188 to 232	°C	
Middle Temperature	188 to 232	°C	
Front Temperature	188 to 232	°C	
Mold Temperature	21.1 to 37.8	°C	

Injection Pressure

68.9 to 103

MPa

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Recommended distributors for this material

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