Braskem EVA HM 2528

Ethylene Vinyl Acetate Copolymer

Braskem

Message:

Evateno ® HM 2528 is a copolymer of Ethylene-Vinyl Acetate (EVA) with high vinyl-acetate content, low molecular weight, and good compatibility with other thermoplastic and elastomeric resins. It can be use in blends with other polyethylenes to improve environmental stress cracking resistance (ESCR), impact resistance, and brittleness at low temperatures. It contains antioxidant additive.

Application:

Hot-melt adhesives, coatings, expanded plaques, and injection and extrusion molded parts where flexibility, resilience and environmental stress crack resistance (ESCR) are required. Hot-melt adhesives formulation presents excellent compatibility with wax, paraffins and tackfiers, improving flexibility and adherence.

General Information			
Additive	Antioxidant		
Features	Antioxidant		
	Good Adhesion		
	Good Flexibility		
	Good Impact Resistance		
	High ESCR (Stress Crack Resist.)		
	Low Molecular Weight		
	Resilient		
Uses	Adhesives		
	Coating Applications		
	Foam		
	Sheet		
Agency Ratings	FDA 21 CFR 177.1350		
Processing Method	Extrusion		
y	Injection Molding		
	years and g		
Physical	Nominal Value	Unit	Test Method
Density	0.950	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	25	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 2.00 mm, 100% Igepal, Compression			
Molded, F50)	> 300	hr	ASTM D1693
Vinyl Acetate Content	28.0	wt%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, Compression Molded	79		
Shore D, Compression Molded	23		

Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	46.0	°C	ASTM D1525 ¹
Peak Melting Temperature	75.0	°C	ASTM D3418
NOTE			

1. Loading 1 (10 N)

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