

Lionpol IM-40093

Thermoplastic Elastomer

Lion Polymers Incorporated

Message:

Lionpol IM-40093 is a Thermoplastic Elastomer (TPE) product. It can be processed by injection molding and is available in North America.

General Information			
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	38	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	1.1 to 1.2	%	
Across Flow	1.3 to 1.4	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	93		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	7.06	MPa	ASTM D412
Tensile Strength (Break)	8.73	MPa	ASTM D412
Tensile Elongation (Break)	560	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	182 to 193	°C	
Front Temperature	199 to 210	°C	
Nozzle Temperature	216 to 221	°C	
Mold Temperature	37.8 to 60.0	°C	
Back Pressure	0.552 to 1.03	MPa	

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