## CONAP® EN-5330

## Polyurethane

Cytec Industries Inc.

## Message:

CONAP EN-5330 is halogen free based on IEC 61249-2-21 CONAP EN-5330 is a filled two-component polyurethane system designed for use as a potting and encapsulating material for electronic components where critical thermal cycling characteristics are a factor. CONAP EN-5330 has excellent electrical properties, low shrinkage, low stress build-up, and can be hand mixed or machine dispensed.

General Information				
Features	Filled			
	Good Electrical Properties			
	Good Thermal Shock Resistance			
	Low Shrinkage			
Uses	Electrical/Electronic Applications			
RoHS Compliance	RoHS Compliant			
Appearance	Black			
	Brown			
	White			
Processing Method	Encapsulating			
	Potting			
Physical	Nominal Value	Unit		
Specific Gravity				
1	1.21	g/cm³		
<sup>2</sup>	1.52	g/cm³		
Hardness	Nominal Value	Unit		
Durometer Hardness (Shore D)	52			
Elastomers	Nominal Value	Unit		
Tensile Strength	6.89	MPa		
Tensile Elongation (Break)	57	%		
Tear Strength	22.8	kN/m		
Thermal	Nominal Value	Unit	Test Method	
Thermal Conductivity <sup>3</sup>	0.57	W/m/K	Internal Method	
Electrical	Nominal Value	Unit	Test Method	
Surface Resistivity	3.5E+15	ohms		
Volume Resistivity (25°C)	3.1E+14	ohms·cm		
Dielectric Strength	21	kV/mm		
Dielectric Constant (25°C, 1 MHz)	3.60			
Dissipation Factor (25°C, 1 MHz)	0.025			

Flammability	Nominal Value	Unit	Test Method
Flame Rating (6.00 mm)	V-0		UL 94
Thermoset	Nominal Value	Unit	
Thermoset Components			
Hardener	Mix Ratio by Weight: 100		
Resin	Mix Ratio by Weight: 17		
Thermoset Mix Viscosity (25°C)	5000	cP	
NOTE			
1.	Resin		
2.	Hardener		
3.	MIL-16923E		

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

