

# HiFill® HIPS LE BK

High Impact Polystyrene  
Techmer Engineered Solutions

Message:

HiFill® HIPS LE BK is a High Impact Polystyrene product. It can be processed by injection molding and is available in North America. Typical application: Food Contact Applications. Primary characteristic: flame rated.

General Information			
Agency Ratings	FDA Unspecified Rating		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	8.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	23.4	MPa	ASTM D638
Tensile Elongation (Break)	60	%	ASTM D638
Flexural Modulus	2000	MPa	ASTM D790
Flexural Strength	38.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	80.0	°C	ASTM D648
CLTE - Flow	7.2E-6	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257
Dielectric Strength <sup>1</sup>	18	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Additional Information	Nominal Value		
TPCI #	8813148		
NOTE			

1. Method A (Short-Time)

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Recommended distributors for this material

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