

BESTPOLUX PCAX/02

Polycarbonate + ABS

Triesa Plastics

Message:

PC/ABS black lubricated with V-0 quality and VICAT 110°C, is characterized for good flame retardant quality and injection behaviour.

General Information			
Additive	Lubricant		
Features	Flame Retardant		
	Lubricated		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR)	20	g/10 min	ISO 1133
Water Absorption (23°C, 24 hr)	0.60	%	ISO 62
Humidity - Pellets	0.20	%	ISO 1110
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	80		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-2
Tensile Stress	55.0	MPa	ISO 527-2
Tensile Strain (Break)	35	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	30	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	100	°C	ISO 75-2/B
1.8 MPa, Unannealed	85.0	°C	ISO 75-2/A
Vicat Softening Temperature	110	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+15	ohms	IEC 60093
Electric Strength	35	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating	V-0		UL 94
Glow Wire Ignition Temperature	960	°C	IEC 60695-2-13

Injection	Nominal Value	Unit
Drying Temperature	80.0	°C
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	245 to 265	°C
Mold Temperature	60.0 to 70.0	°C

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