

Moplen EP339R

Polypropylene Impact Copolymer

LyondellBasell Industries

Message:

Basell Australia's Polypropylene grade Moplen EP339R is a high flow impact copolymer with a modified molecular weight distribution and is formulated with a general-purpose additive package. Moplen EP339R contains nucleation additives. Moplen EP339R is designed for injection moulding applications requiring good mould filling, and a good impact/rigidity balance.

General Information			
Additive	Nucleating Agent		
Features	Food Contact Acceptable		
	Good Impact Resistance		
	Good Moldability		
	High Flow		
	Impact Copolymer		
	Nucleated		
Uses	Industrial Applications		
Agency Ratings	AS 2070-1999		
	FDA 21 CFR 176.170(c), Table 2, Cond. C		
	FDA 21 CFR 176.170(c), Table 2, Cond. D		
	FDA 21 CFR 176.170(c), Table 2, Cond. E		
	FDA 21 CFR 176.170(c), Table 2, Cond. F		
	FDA 21 CFR 176.170(c), Table 2, Cond. G		
	FDA 21 CFR 176.170(c), Table 2, Cond. H		
	FDA 21 CFR 177.1520(a) 3 (i)		
	FDA 21 CFR 177.1520(c) 3.1a		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ISO 1183/D
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	22	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	71		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	22.0	MPa	ISO 527-2
Flexural Modulus	1050	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A

-20°C	2.0	kJ/m ²	
0°C	3.0	kJ/m ²	
23°C	5.0	kJ/m ²	
Falling Weight Impact Strength (-40°C)	7.00	J	BS 2782 306B
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	70.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	45.0	°C	ISO 75-2/A
Vicat Softening Temperature	145	°C	ISO 306/A

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