LUVOCOM® 20-8468/SC

Polyphthalamide

LEHVOSS Group

Message:

LUVOCOM®20-8468/SC is a polyxylene amide (PPA) material, and the filler is carbon fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.
LUVOCOM®The main features of 20-8468/SC are:
High stiffness
high strength
moisture resistance
Wear-resistant
Typical application areas include:
engineering/industrial accessories
Electrical/electronic applications
textile/fiber
Automotive Industry
business/office supplies

General Information	
Filler / Reinforcement	Carbon fiber reinforced material
Features	Low friction coefficient Moisture resistance Rigidity, high High strength Good wear resistance
Uses	Gear Textile applications Engineering accessories Switch Application in Automobile Field Business equipment Bearing
Appearance	Natural color

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm³	ISO 1183
Molding Shrinkage	0.10 - 0.40	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.30	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	23000	MPa	ISO 527-2
Tensile Stress (Break)	280	MPa	ISO 527-2
Tensile Strain (Yield)	1.6	%	ISO 527-2
Flexural Modulus	20000	MPa	ISO 178

Flexural Stress	370	MPa	ISO 178
Flexural Strain at Flexural Strength	2.1	%	ISO 178
Maximum operating temperature-Short Term	195	°C	
Insulation Resistance		ohms	IEC 60167
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength (23°C)	7.0	kJ/m^2	ISO 179/1eA
Charpy Unnotched Impact Strength			
-30°C	40	kJ/m^2	ISO 179/1fU
23°C	42	kJ/m^2	ISO 179/1eU
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature (1.8 MPa, Unannealed)	275	°C	ISO 75-2/A
Continuous Use Temperature	165	°C	UL 746B
CLTE - Flow	1.3E-5	cm/cm/°C	DIN 53752
Thermal Conductivity	0.48	W/m/K	DIN 52612
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	< 1.0E+2	ohms	IEC 60093
Injection	**Nominal Value**	**Unit**	
Drying Temperature			
Hot air dryer, A	80	°C	
Hot air dryer, B	110	°C	
Drying Time			
Hot air dryer, A	6.0 - 16	hr	
Hot air dryer, B	4.0 - 6.0	hr	
Rear Temperature	300 - 340	°C	
Middle Temperature	310 - 340	°C	
Front Temperature	320 - 340	°C	
Nozzle Temperature	330 - 340	°C	
Processing (Melt) Temp	330	°C	
Mold Temperature	110 - 150	°C	
Injection instructions			

General
In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.
Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.
Lengthy dwell times for the melts in the cylinder should be avoided.
Lower the temperatures during interruptions!
Predrying (optional)
It is advisable to predry the granulate with a suitable dryer immediately before processing.
The granulate may absorb moisture from the air.
Delivery Form & Storage
Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.
Preferably storage should be effected in dry and normally temperatured rooms
Additional Information
During processing the moisture level should not exceed 0.05%, otherwise molecular degradation and surface defects (e.g. smearing) may occur. As the material absorbs water rapidly, originally sealed containers should only be opened immediately before processing. Processing temperatures above 340°C may very rapidly cause thermal damage and should therefore be avoided.
The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.
High-temperature polymers place increased demands on the tool steels employed.
Please contact us for further information.

Recommended distributors for this material

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