Stat-Tech™ CTX-1125 Natural

Acrylonitrile Butadiene Styrene

PolyOne Corporation

Message:

Stat-Tech™ Electrically Conductive Compounds are specifically engineered to provide anti-static, ESD and RFI/EMI shielding performance for critical electronic equipment applications. These compounds combine the performance of select engineering resins with reinforcing additives such as carbon powder, carbon fiber, nickel-coated carbon fiber and stainless steel fiber, for low to high levels of conductivity depending upon application requirements.

General Information			
Filler / Reinforcement	Nickel-Coated Carbon Fiber		
Features	Electromagnetic Shielding (EMI)		
Uses	Aerospace Applications Automotive Electronics Computer Components Connectors Electrical Housing Electrical/Electronic Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.33	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.010 to 0.20	%	ASTM D955
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	75.8	MPa	ASTM D638
Tensile Elongation [1] (Break)	1.5	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	117	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	53	J/m	ASTM D256A
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa, Unannealed)	109	°C	ASTM D648
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	10 to 1.0E+5	ohms	ASTM D257
Volume Resistivity	10 to 1.0E+5	ohms·cm	ASTM D257
Charge Decay Time - (Mil-B-81705C), 12% RH, 5000kV to 50kV	2	msec	
Shielding Effectiveness			
10GHz, 1/8" thickness	36	dB	
1GHz, 1/8" thickness	16	dB	

5GHz, 1/8" thickness	26	dB	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (Internal Method)	HB		UL 94
NOTE			
1.	Type I, 5.1 mm/min		

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