

# ACCUTECH™ HP0336G5M25CL

Polypropylene Homopolymer

ACLO Compounders Inc.

Message:

ACCUTECH™HP0336G5M25CL is a polypropylene homopolymer (PP Homopoly) product, which contains 5.0% glass fiber reinforced materials and 25% mineral fillers. It is available in North America.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 5.0% filler by weight		
	Mineral filler, 25% filler by weight		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.10	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	70		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3300	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	37.0	MPa	ASTM D638
Fracture	33.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	4.0	%	ASTM D638
Fracture	7.0	%	ASTM D638
Flexural Modulus	3900	MPa	ASTM D790
Flexural Strength	57.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	42	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	139	°C	ASTM D648
1.8 MPa, not annealed	96.0	°C	ASTM D648
Additional Information			

Ash Content, ASTM D2584: 30%

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