

Geon™ Vinyl Flexible C90B1

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™ Vinyl Flexible C90B1 is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Construction Applications.

General Information			
Additive	Biocide		
Features	Good Melt Strength		
	Medium Gloss		
Uses	Construction Applications		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	90		
Shore A, 15 sec	84		

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Break	14.8	MPa	
100% Strain	8.96	MPa	
Tensile Elongation ² (Break)	350	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength ³	64.8	kN/m	ASTM D624
Compression Set (23°C, 22 hr)	32	%	ASTM D395
Clash-Berg Modulus			ASTM D1043
--	579	MPa	
-26°C	310	MPa	

Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-27.8	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	193 to 204	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	177 to 182	°C	

NOTE

- | | |
|----|-------------------|
| 1. | 510 mm/min |
| 2. | 510 mm/min |
| 3. | Die C, 510 mm/min |

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Recommended distributors for this material

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