

Chemlon® 253

Polyamide 6

Teknor Apex Company (Chem Polymer)

Message:

Chemlon® 253 is a Polyamide 6 (Nylon 6) material. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of Chemlon® 253 are:

Flame Rated

Impact Resistant

General Information			
UL YellowCard	E90654-252573		
Features	Medium Impact Resistance		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (235°C/1.0 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.5 to 1.9	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	65.5	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	5.0	%	
Break	50	%	
Flexural Modulus	2210	MPa	ASTM D790
Flexural Strength	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°C	130	J/m	
23°C	190	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	60.0	°C	ASTM D648
Melting Temperature	216	°C	DSC
CLTE - Flow	8.5E-5	cm/cm/°C	ASTM D696
RTI Elec			UL 746
0.810 mm	65.0	°C	
1.50 mm	65.0	°C	
3.00 mm	65.0	°C	
RTI Imp			UL 746
0.810 mm	65.0	°C	
1.50 mm	65.0	°C	

3.00 mm	65.0	°C	
RTI Str			UL 746
0.810 mm	65.0	°C	
1.50 mm	65.0	°C	
3.00 mm	65.0	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257
Dielectric Strength (3.00 mm)	12	kV/mm	ASTM D149
Comparative Tracking Index (CTI)	600	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.810 mm)	HB		UL 94
Oxygen Index	21	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	218 to 235	°C	
Middle Temperature	229 to 252	°C	
Front Temperature	241 to 260	°C	
Nozzle Temperature	241 to 266	°C	
Processing (Melt) Temp	241 to 266	°C	

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Recommended distributors for this material

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