

RTP 4005.3 FR

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	Flame retardancy		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.69	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	17900	MPa	ASTM D638
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	13100	MPa	ASTM D790
Flexural Strength	193	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	480	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	268	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.794 mm)	V-0		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in.: 3mil/in.Tensile Elongation, ASTM D638: 1-2%			

Injection	Nominal Value	Unit
Rear Temperature	304 - 343	°C
Middle Temperature	304 - 343	°C
Front Temperature	304 - 343	°C
Mold Temperature	93.3 - 149	°C
Injection Pressure	68.9 - 138	MPa

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Recommended distributors for this material

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