

# DOWLEX™ 2517

Polyethylene Resin

The Dow Chemical Company

## Message:

DOWLEX™ 2517 Polyethylene Resin is a narrow molecular weight distribution copolymer designed to offer good ESCR and low temperature properties with excellent flexibility. This resin has good processability over a wide range of molding conditions.

Linear Low Density Polyethylene

For lids, housewares and containers

Excellent low temperature flexibility, good ESCR

Complies with:

U.S. FDA FCN 424

Canadian HPFB No Objection (With Limitations)

EU, No 10/2011

U.S. FDA-DMF

U.S. USP 23

Consult the regulations for complete details.

General Information			
Agency Ratings	DMF not rated		
	FDA FCN 424		
	HPFB (Canada) No Objection 2		
	USP 23		
	Europe No 10/2011		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.917	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	25	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 100% Igepal, F50)	4.00	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	45		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	9.65	MPa	ASTM D638
Fracture	8.96	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	3.0	%	ASTM D638
Fracture	600	%	ASTM D638
Flexural Modulus - 2% Secant	234	MPa	ASTM D790B
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength <sup>1</sup>	399	kJ/m <sup>2</sup>	ASTM D1822

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	39.4	°C	ASTM D648
Brittleness Temperature	< -76.1	°C	ASTM D746
Vicat Softening Temperature	91.7	°C	ASTM D1525
Melting Temperature (DSC)	124	°C	Internal method
Peak Crystallization Temperature (DSC)	103	°C	Internal method
Additional Information			
根据 ASTM D 4976 进行基板模制和测试.			
NOTE			
1. Type s			

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