Eltex® HD5130EA-B

High Density Polyethylene

INEOS Olefins & Polymers Europe

Message:

Eltex® HD5130EA-B is a high-density polyethylene copolymer grade with a narrow molecular weight distribution, specially developed for injection and compression moulding application requiring very high environmental stress cracking resistance. Thanks to high purity and excellent organoleptic properties, this grade is particularly intended for the packaging in direct contact with beverages

Typical applications

Caps & closures for the packaging of sparkling water and carbonated soft drinks

Caps & closures for the packaging of medical and pharmaceutical applications

Benefits and Features

Very good environmental stress cracking resistance

Very high impact strength

Low warpage

Impact

Slip agent free grade

Excellent, quality controlled organoleptic properties. In order to preserve the excellent organoleptic properties, it is important not to exceed a melt temperature of 250°C during processing.

| General Information | | | |
|------------------------------------------|----------------------------------------|----------|--------------|
| Features | Ultra-high impact resistance | | |
| | High purity | | |
| | Low warpage | | |
| | High ESCR (Stress Cracking Resistance) | | |
| | Copolymer | | |
| | Good sensory characteristics | | |
| | Narrow molecular weight distribution | | |
| | | | |
| Uses | Shield | | |
| | Shell | | |
| | | | |
| RoHS Compliance | Contact manufacturer | | |
| Forms | Particle | | |
| Processing Method | Compression molding | | |
| | Injection molding | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.952 | g/cm³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 | | | |
| kg) | 2.4 | g/10 min | ISO 1133 |
| Environmental Stress-Cracking Resistance | 20.0 | hr | ASTM D1693 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 1200 | МРа | ISO 527-2/1B |
| Tensile Stress (Yield) | 27.0 | МРа | ISO 527-2/1B |

Unit

Test Method

Nominal Value

Charpy Unnotched Impact Strength (23°C) 8.0 kJ/m² ISO 179

Additional Information

The value listed as Density ASTM D1183, was tested in accordance with ASTM D1872. The value listed as Eniro. Stress Crack Res. ASTM D1693, was tested in accordance with INEOS test methods. Organoleptic Properties, INEOS methods: OK

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