# ADVANCENE™ EE-3914-AAH

## Medium Density Polyethylene

### ETHYDCO

#### Message:

This high molecular weight hexene copolymer provides: Excellent overall balance of Processability, Toughness and Strength. Good impact strength and tear properties. Applications: General purpose thin film, trash bags, merchant bags. Blending partner. Produce bags. Shopping bags.

| General Information |                         |      |             |
|---------------------|-------------------------|------|-------------|
| Features            | High molecular weight   |      |             |
|                     | Copolymer               |      |             |
|                     | hexene comonomer        |      |             |
|                     | Impact resistance, good |      |             |
|                     | Recyclable materials    |      |             |
|                     | Good tear strength      |      |             |
|                     | Medium density          |      |             |
|                     |                         |      |             |
| Uses                | Films                   |      |             |
|                     | Bags                    |      |             |
|                     | Mixing                  |      |             |
|                     | General                 |      |             |
|                     |                         |      |             |
| Physical            | Nominal Value           | Unit | Test Method |

| Thysical                           | Norminar Value | Offic    | rest method          |
|------------------------------------|----------------|----------|----------------------|
| Specific Gravity                   | 0.939          | g/cm³    | ASTM D792            |
| Melt Mass-Flow Rate (MFR) (190°C/2 | 1.6            |          |                      |
| kg)                                | 14             | g/10 min | ASTM D1238, ISO 1133 |
| Mechanical                         | Nominal Value  | Unit     | Test Method          |
| Flexural Modulus - Tangent         | 760            | MPa      | ASTM D790            |
| Films                              | Nominal Value  | Unit     | Test Method          |
| Film Thickness - Tested            | 25             | μm       |                      |
| Tensile Strength                   |                |          | ASTM D882            |
| MD: Yield <sup>1</sup>             | 21.0           | MPa      | ASTM D882            |
| TD: Yield <sup>2</sup>             | 23.0           | MPa      | ASTM D882            |
| MD: Fracture                       | 35.0           | MPa      | ASTM D882            |
| TD: Fracture                       | 27.0           | MPa      | ASTM D882            |
| Tensile Elongation <sup>3</sup>    |                |          | ASTM D882            |
| MD: Fracture                       | 500            | %        | ASTM D882            |
| TD: Fracture                       | 660            | %        | ASTM D882            |
|                                    |                |          |                      |

| Dart Drop Impact        | 170           | g    | ASTM D1709A, ISO 7765-1 |
|-------------------------|---------------|------|-------------------------|
| Elmendorf Tear Strength |               |      | ASTM D1922              |
| MD                      | 30            | g    | ASTM D1922              |
| TD                      | 350           | g    | ASTM D1922              |
| Thermal                 | Nominal Value | Unit | Test Method             |
| Brittleness Temperature | < -75.0       | °C   | ASTM D746               |
| NOTE                    |               |      |                         |
| 1.                      | 50 mm/min     |      |                         |
| 2.                      | 50 mm/min     |      |                         |
| 3.                      | 50 mm/min     |      |                         |
|                         |               |      |                         |

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