## Shandong PC/ABS PC/ABS-1

Polycarbonate + ABS

Shandong Dongchen Engineering Plastics Co., Ltd.

## Message:

It has a good resistance to heat,a high resistance to impact,a high strength and a good comprehensive performace. It is suitable for making a superior quality automobile parts with a good surface gloss. It sults to make an external part with a good processing performance.

Automobile industry: It is used for the fender-guard, the reference mirror body, the water tank front head and the resist heat, resist impact and high-strength parts; Household appliance industry; It is used for the warm-air drier body, the mobile phone body, etc.

| General Information                      |                          |          |
|--|--------------------------|----------|
| Features                                 | High Gloss               |          |
|  | High Heat Resistance     |          |
|  | High Impact Resistance   |          |
|  | High Strength            |          |
|  |                          |          |
| Uses                                     | Appliances               |          |
|  | Automotive Applications  |          |
|  | Automotive Bumper        |          |
|  | Automotive Exterior Trim |          |
|  |                          |          |
| Physical                                 | Nominal Value            | Unit     |
| Melt Mass-Flow Rate (MFR) (230°C/3.8 kg) | 10                       | g/10 min |
| Mechanical                               | Nominal Value            | Unit     |
| Tensile Stress (Yield)                   | 50.0                     | MPa      |
| Tensile Strain (Break)                   | 80                       | %        |
| Flexural Stress                          | 75.0                     | MPa      |
| Impact                                   | Nominal Value            | Unit     |
| Notched Izod Impact Strength             | 25                       | kJ/m²    |
| Unnotched Izod Impact Strength           | No Break                 |          |
| Thermal                                  | Nominal Value            | Unit     |
| Heat Deflection Temperature (0.45 MPa,   |                          |          |
| Unannealed)                              | 105                      | °C       |

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