

OmniPro™ HPP GMR20

Polypropylene Homopolymer

OMNI Plastics, LLC

Message:

20% Glass/Mineral Reinforced, Chemically Coupled, Homopolymer Polypropylene

General Information			
Filler / Reinforcement	Glass\Mineral,20% Filler by Weight		
Features	Chemically Coupled		
	Homopolymer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.20 to 0.60	%	
Across Flow	0.40 to 0.80	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	55.2	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 3.18 mm)	146	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.18 mm)	HB		Internal Method
Injection	Nominal Value	Unit	
Rear Temperature	204 to 249	°C	
Middle Temperature	216 to 260	°C	
Front Temperature	216 to 260	°C	
Nozzle Temperature	216 to 260	°C	
Processing (Melt) Temp	216 to 260	°C	
Mold Temperature	26.7 to 60.0	°C	
Back Pressure	0.345 to 0.689	MPa	

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Recommended distributors for this material

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