# Boda BDP-H9801

### Fluoroelastomer

Chenguang Fluoro & Silicone Elastomers Co., Ltd.

#### Message:

Material Type: Black color fluoroelastomer compound, hardness Shore A 75~85. Based on peroxide curable fluoroelastomer with high fluorine content. Features: Short post cure time Excellent mold flow and mold release, resulting in less flash Extraordinary chemical resistance: Alcohol Fuel Steam Acids Chemicals containing amines Process Methods: Suitable for compression and transfer molding processes. Applications: For O-rings, gaskets used in chemical and petrochemical industries. Lab Testing Curing Condition: Press Curing: 10min@170°C. Oven: (1+4)hrs@230°C

| General Information                         |                                       |       |             |  |               |
|---|---------------------------------------|-------|-------------|--|---------------|
| Features                                    | Acid Resistant                        |       |             |  |               |
|   | Alcohol Resistant                     |       |             |  |               |
|   | Fuel Resistant                        |       |             |  |               |
|   | Good Chemical Resistance              |       |             |  |               |
|   | Good Flow                             |       |             |  |               |
|   | Good Mold Release<br>Good Moldability |       |             |  |               |
|   |                                       |       |             |  | Minimal Flash |
|   | Steam Resistant                       |       |             |  |               |
|   |                                       |       |             |  |               |
| Uses  | Gaskets                               |       |             |  |               |
| Appearance                                  | Black                                 |       |             |  |               |
| Processing Method                           | Compression Molding                   |       |             |  |               |
|   | Resin Transfer Molding                |       |             |  |               |
|   |                                       |       |             |  |               |
| Physical                                    | Nominal Value                         | Unit  | Test Method |  |               |
| Specific Gravity                            | 1.98                                  | g/cm³ | ASTM D792   |  |               |
| Hardness                                    | Nominal Value                         | Unit  | Test Method |  |               |
| Durometer Hardness (Shore A)                | 80                                    |       | ASTM D2240  |  |               |
| Elastomers                                  | Nominal Value                         | Unit  | Test Method |  |               |
| Tensile Strength (Yield)                    | 22.0                                  | MPa   | ASTM D412   |  |               |
| Tensile Elongation (Break)                  | 190                                   | %     | ASTM D412   |  |               |
| Compression Set <sup>1</sup> (200°C, 70 hr) | 20                                    | %     | ASTM D395   |  |               |
| Aging                                       | Nominal Value                         | Unit  | Test Method |  |               |

| Change in Tensile Strength in Air (250°C,<br>70 hr) | -9.0         | % | ASTM D573 |
|---|--------------|---|-----------|
| Change in Ultimate Elongation in Air                |              |   |           |
| (250°C, 70 hr)                                      | -3.0         | % | ASTM D573 |
| Change in Durometer Hardness in Air                 |              |   |           |
| (250°C, 70 hr)                                      | 1.0          |   | ASTM D573 |
| Change in Tensile Strength (23°C, 70 hr, in         |              |   |           |
| Reference Fuel C)                                   | -10          | % | ASTM D471 |
| Change in Ultimate Elongation (23°C, 70             |              |   |           |
| hr, in Reference Fuel C)                            | -12          | % | ASTM D471 |
| Change in Durometer Hardness (23°C, 70              |              |   |           |
| hr, in Reference Fuel C)                            | 2.0          |   | ASTM D471 |
| Change in Volume (23°C, 70 hr, in                   |              |   |           |
| Reference Fuel C)                                   | 1.0          | % | ASTM D471 |
| NOTE  |              |   |           |
| 1.  | 6 mm Buttons |   |           |

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