

RTP 4785

Polytrimethylene Terephthalate

RTP Company

Message:

Carbon Fiber

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 30% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	< 0.10	%	ASTM D955
Moisture Content	0.010	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	21400	MPa	ASTM D638
Tensile Strength	165	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	18600	MPa	ASTM D790
Flexural Strength	234	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	480	J/m	ASTM D4812
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	127	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-40.0	°C	
Processing (Melt) Temp	232 - 260	°C	
Mold Temperature	87.8 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

