

Solef® 5130

Polyvinylidene Fluoride
Solvay Specialty Polymers

Message:

Solef® 5130 PVDF is an ultra high viscosity grade that gives the best adhesion ideal for its usage in lithium batteries.

General Information			
Features	Very high viscosity		
	Good adhesion		
Uses	Battery		
	Adhesive		
Physical	Nominal Value	Unit	Test Method
Density	1.75 - 1.78	g/cm ³	ISO 1183
Water Absorption ¹ (23°C, 24 hr)	< 0.20	%	ASTM D543
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ² (23°C)	1000 - 1500	MPa	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-40.0	°C	DSC
Melting Temperature	160 - 168	°C	ASTM D3418
Peak Crystallization Temperature (DSC)	135 - 140	°C	ASTM D3418
Thermal Stability ³	> 375	°C	TGA
Heat of Fusion ⁴	40.0 - 48.0	J/g	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity ⁵	> 1.0E+14	ohms	ASTM D257
Volume Resistivity ⁶	> 1.0E+14	ohms · cm	ASTM D257
Additional Information			
Intrinsic Viscosity: 0.27 - 0.37 l/g			
NOTE			
1.	30g		
2.	1.0 mm/min		
3.	1% weight loss		
4.	80°C to the melting end		
5.	Under the condition of 500 V @ 23°C, after 2 minutes, the voltage is <1V		
6.	Current intensity = 10 mA, 23°C, 2 minutes		

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