

Niretan B S25 AE/V0

Polyamide 6

Soredi S.p.a.

Message:

Polyamide 6 filled with 25% glass beads, flame retardant as per UL 94 norm V0 at 1.6 mm rating. Suitable for the injection moulding of pieces with isotropic characteristics.

General Information				
Filler / Reinforcement		Glass Bead,25% Filler by Weight		
Features		Flame Retardant		
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.49	--	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.50 to 1.2	--	%	ASTM D955
Water Absorption				ASTM D570
23°C, 24 hr	6.0	--	%	
Equilibrium, 23°C, 50% RH	2.5	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (R-Scale)	95	--		ASTM D785
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Strength ¹ (Break)	60.0	45.0	MPa	ASTM D638
Tensile Elongation ² (Break)	4.0	10	%	ASTM D638
Flexural Modulus ³	3800	1300	MPa	ASTM D790
Flexural Strength ⁴ (Break)	80.0	--	MPa	ASTM D790
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact				ASTM D256
-20°C, 3.20 mm	30	40	J/m	
23°C, 3.20 mm	40	70	J/m	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	65.0	--	°C	ASTM D648
Peak Crystallization Temperature (DSC)	220	--	°C	ASTM D3418
CLTE - Flow (23 to 55°C)	8.0E-5	--	cm/cm/°C	ISO 11359-2
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+14	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+12	ohms · cm	IEC 60093
Electric Strength (1.00 mm)	30	25	kV/mm	IEC 60243-1

Relative Permittivity (1 MHz)	3.50	4.00		IEC 60250
Dissipation Factor (1 MHz)	0.020	0.10		IEC 60250
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.60 mm	V-0	--		
3.20 mm	V-0	--		
Glow Wire Ignition Temperature (2.00 mm)	960	--	°C	IEC 60695-2-13
NOTE				
1.	5.0 mm/min			
2.	5.0 mm/min			
3.	1.3 mm/min			
4.	1.3 mm/min			

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