

Paraclean® 31L35

Acrylonitrile Butadiene Rubber

INSA

Message:

Description:

"Clean" Low volatility nbr for injection molding.

Fast curing.

Excellent low temperature flexibility with moderate oil resistance.

Low water absorption.

Low corrosion.

Cold polymerized.

Non staining stabilizer.

Applications:

Injection molded products.

O-rings, seals, gaskets, grommets and diaphragms.

Blends with pvc.

General Information			
Features	Fast Cure Low Temperature Flexibility Low to No Water Absorption Stain Resistant		
Uses	Blending Diaphragms Gaskets Grommets Seals		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.980	g/cm ³	ASTM D297
Mooney Viscosity (ML 1+4, 100°C)	28 to 42	MU	ASTM D1646
ACN Content - Bound	29.5 to 32.5	wt%	Internal Method
Ash Content	< 0.8	wt%	ASTM D5667
Volatile Matter	< 1.0	wt%	ASTM D5668

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