

Roscom PVC 709H-91/93

Flexible Polyvinyl Chloride

Roscom, Inc.

Message:

ROSCOM PVC 709H is a flexible vinyl formulation designed for both extrusion and injection molding. This compound features excellent heat stability and lubrication for trouble-free, consistent processing. Typical applications include automotive seat, welting, vacuum harnesses and other general purpose applications.

General Information	
Features	Good Flexibility Good Processability Good Thermal Stability Lubricated
Uses	Automotive Applications General Purpose
Processing Method	Extrusion Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.34 to 1.38	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	88 to 94		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	13.1	MPa	ASTM D412
Tensile Strength (Yield)	19.3	MPa	ASTM D412
Tensile Elongation (Break)	320	%	ASTM D412
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-30.0	°C	ASTM D412

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