

# Santron IMS1000M

Styrene Acrylonitrile  
Bhansali Engineering Polymers Limited

Message:

Santron IMS1000M is a Styrene Acrylonitrile (SAN) product. It is available in Asia Pacific. Typical application: Business/Office Goods. Primary characteristic: flame rated.

General Information			
Uses	Writing Instruments		
Appearance	Clear/Transparent		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	35	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	122		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 3.20 mm, Injection Molded <sup>1</sup>	63.7	MPa	
Yield, 3.20 mm, Injection Molded <sup>2</sup>	68.6	MPa	
Flexural Strength <sup>3</sup> (6.40 mm, Injection Molded)	88.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	29	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load <sup>4</sup> (1.8 MPa, Annealed, 6.40 mm, Injection Molded)	97.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	HB		UL 94
NOTE			
1.	Type I, 5.0 mm/min		
2.	Type I, 50 mm/min		
3.	5.0 mm/min		
4.	Annealed at 85°C for 2 hr		

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