Titalon® 6200CF

Polycarbonate

Titan Plastics Compounds Co., Ltd.

Message:

Titalon® 6200CF is a polycarbonate (PC) material, which contains a 10% carbon fiber reinforced material. This product is available in the Asia-Pacific region.

Titalon® The main features of 6200CF are:

flame retardant/rated flame

Conductivity

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 10% filler by weight		
Features	Conductivity		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Density	0.980	g/cm³	ISO 1183
Molding Shrinkage ¹ (3.00 mm)	0.60 - 1.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	45.0	MPa	ISO 527-2
Tensile Strain (Break)	> 2.0	%	ISO 527-2
Flexural Modulus	2800	MPa	ISO 178
Flexural Stress	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	10	kJ/m²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	100	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+5	ohms	IEC 60093
Volume Resistivity	1.0E+6	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	180 - 220	°C	
Mold Temperature	30.0 - 90.0	°C	
Injection instructions			
Injection Pressure: 30 to 60%Injection V	elocity: 20 to 50%		
NOTE			
1.	50x70x3 mm		

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Recommended distributors for this material

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