Osterlene® MIPS131.4

Medium Impact Polystyrene

Osterman & Company

Message:

MIPS131.4 is a medium impact polystyrene with balanced physical properties.

This polymer is utilized in applications such as scale models, toys, housewares, and containers which require consistency from shot to shot.

MIPS131.4 is good for thin walled parts with complex runners and gates, it runs fast and consistently with easy flow.

The natural whiteness of MIPS131.4 allows for brightness of colors and reproducibility of color matches. MIPS131.4 is the base carrier of choice for many color concentrate producers.

General Information			
Features	Good liquidity		
	Medium impact resistance		
Uses	Household goods		
	Container		
	Toys		
Agency Ratings	FDA 21 CFR 177.1640		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	13	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2480	MPa	ASTM D638
Tensile Strength (Yield)	24.8	MPa	ASTM D638
Tensile Elongation (Yield)	45	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	44.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	75	J/m	ASTM D256
Instrumented Dart Impact	11.3	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Annealed)	87.8	°C	ASTM D648
Vicat Softening Temperature	92.2	°C	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94

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