# Geon™ Vinyl Flexible R115AE Natural

### Flexible Polyvinyl Chloride

PolyOne Corporation

#### Message:

Geon™ Vinyl Flexible R115AE Natural is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Construction Applications. Primary characteristic: low gloss.

General Information			
Features	Low Gloss		
Uses	Construction Applications		
	Cove Base		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	85		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Break)	16.2	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	280	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-13.9	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	188 to 199	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	177 to 179	°C	
NOTE			
1.	Type IV, 510 mm/min		

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Type IV, 510 mm/min

#### Recommended distributors for this material

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