RTP 201 GB 10

Polyamide 66

RTP Company

Mold Temperature

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade.

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight			
	Glass beads, 10% filler by weight			
RoHS Compliance	Contact manufacturer			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.27	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.18 mm)	0.80	%	ASTM D955	
Water Absorption (23°C, 24 hr)	0.80	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	5170	MPa	ASTM D638	
Tensile Strength	89.6	MPa	ASTM D638	
Tensile Elongation (Break)	3.0	%	ASTM D638	
Flexural Modulus	4830	MPa	ASTM D790	
Flexural Strength	145	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	43	J/m	ASTM D256	
Unnotched Izod Impact	320	J/m	ASTM D4812	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, not annealed	252	°C	ASTM D648	
1.8 MPa, not annealed	246	°C	ASTM D648	
Flammability	Nominal Value		Test Method	
Flame Rating (1.59 mm)	НВ		UL 94	
Additional Information				
The value listed as Flammability, UL 94, w	as tested in accordance with RTP te	st standards.Mold Shrinkage, Line	ear-Flow, ASTM D-955, 0.25in.: 11mil/in.	
Injection	Nominal Value	Unit		
Rear Temperature	274 - 288	°C		
Middle Temperature	274 - 288	°C		
Front Temperature	274 - 288	°C		

°C

65.6 - 107

82.7 - 138	MPa

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Recommended distributors for this material

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Injection Pressure

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