

RTP 6042-60A Z

Thermoplastic Elastomer

RTP Company

Message:

RTP 6042-60A Z is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is injection molding.

General Information			
RoHS Compliance		Contact manufacturer	
Processing Method		Injection molding	
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.5 - 4.5	%	ASTM D955
Moisture Content		%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	60		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
50% strain, 3.18mm ¹	1.52	MPa	ASTM D412
100% strain, 3.18mm ²	2.00	MPa	ASTM D412
300% strain, 3.18mm ³	3.93	MPa	ASTM D412
Tensile Strength ⁴ (Break, 3.20 mm)	8.27	MPa	ASTM D412
Tensile Elongation ⁵ (Break)	500	%	ASTM D412
Tear Strength ⁶	33.3	kN/m	ASTM D624
Compression Set ⁷			ASTM D395B
23°C, 22 hr	20	%	ASTM D395B
70°C, 22 hr	75	%	ASTM D395B
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0 - 4.0	hr	
Dew Point	< -17.8	°C	
Processing (Melt) Temp	193 - 238	°C	
Mold Temperature	21.1 - 48.9	°C	
Injection instructions			
Desiccant Type Dryer Required.			
NOTE			
1.	C mold, 510mm/min		
2.	Mouth die C, 510mm/min		
3.	C mold, 510mm/min		
4.	C mold, 500 mm/min		

5.	Mouth die C, 500 mm/min
6.	C mould
7.	Type 2

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

