Ultramid® B29 HM 01

Polyamide 6

BASF Corporation

Message:

Ultramid B29 HM 01 is a medium viscosity, heat stabilized, PA6 universal wire jacketing resin offering excellent performance through the range of THHN, THWN, and TFFN constructions. It possesses a balance of performance properties including flexibility, toughness and abrasion resistance combined with excellent chemical resistance to gasoline, oil and other hydrocarbons. Applications

It is a preferred resin for wire conductor jacketing, including shipboard cable, and non-metallic-sheathed cable primary jacketing.

General Information					
Additive	Heat Stabilizer				
Features	Gasoline Resistance				
	Good Abrasion Resistance				
	Good Chemical Resistance				
	Good Flexibility				
	Good Toughness				
	Heat Stabilized				
	Hydrocarbon Resistant				
	Medium Viscosity				
	Oil Resistant				
Uses	Cable Jacketing				
	Shipboard Cable Jacketing				
	Wire & Cable Applications				
	Wire Jacketing				
Wire Types	TFFN				
	THHN				
	THWN				
Agency Ratings	EC 1907/2006 (REACH)				
RoHS Compliance	RoHS Compliant				
Forms	Pellets				
Physical	Nominal Value	Unit	Test Method		
Density	1.13	g/cm³	ISO 1183		
Water Absorption			ISO 62		
Saturation, 23°C	9.5	%			
Equilibrium, 23°C, 50% RH	2.7	%			
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus (23°C)	2500	MPa	ISO 527-2		

Tensile Stress (Yield, 23°C)	73.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	4.3	%	ISO 527-2
Flexural Modulus (23°C)	2230	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180
-40°C	26	kJ/m²	
23°C	40	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146

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