# Alpha PVC 2235L-80

### Polyvinyl Chloride

#### Mexichem Specialty Compounds Inc.

#### Message:

Alpha 2235L-80 is a unique, extraction resistant flexible vinyl compound with good elasticity, low temperature performance, and excellent color and property retention after irradiation. Component extraction by lipids, polystyrene, polycarbonate or other fatty materials is extremely low. Phthalate free 2235L-80 meets USP Class VI Biocompatibility testing for disposable medical devices. Packaged as 1/8 inch diced cubes or underwater pellets in 50 pound bags or 1500 pound Gaylords.

General Information			
Features	High elasticity		
	Good color stability		
	Biocompatibility		
Uses	Medical/nursing supplies		
Agency Ratings	USP Class VI Biocompatibility		
RoHS Compliance	Contact manufacturer		
Appearance	Available colors		
	Clear/transparent		
Forms	Cube		
	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 15 seconds, 6.35mm	78		ASTM D2240
Shaw D, 10 seconds	80		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
			ASTM D638
Fracture	22.2	МРа	ASTM D638 ASTM D638
Fracture 100% strain	22.2	MPa MPa	
			ASTM D638
100% strain	10.0	MPa	ASTM D638 ASTM D638
100% strain Tensile Elongation (Break)	10.0 310	MPa %	ASTM D638 ASTM D638 ASTM D638

Graves Tear, ASTM D1004-90: 385 ppiIntrinsic Melt Viscosity, Capillary Rheometer @ 360°F, 100 lb-f, L/D = 15: 5230 PoiseBrabender Viscosity, LP176-7, 150°C, 32 rpm, 15min: 1680 m-g

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