Dorlyl PVC GFB 64D

Polyvinyl Chloride

DORLYL S.N.C.

Message:

GFB 64D is a medium impact, high transparency compound that can be treated antistatic. It is designed for use in medium capacity bottle blow molding up to 0,5 I capacity, according to their characteristics.

General Information			
Features	Antistatic property		
	Workability, good		
	Compliance of Food Exposure		
	Medium impact resistance		
Uses	Blow molding applications		
	Bottle		
	Food packaging		
Agency Ratings	European food contact, not rated		
Appearance	Clear/transparent		
Forms	Particles		
Processing Method	Extrusion blow molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm³	ASTM D792
Apparent Density	0.77	g/cm³	ISO 60
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	78		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	40.0	MPa	ISO 527-2
Tensile Strain (Break)	180	%	ISO 527-2
Flexural Modulus (23°C)	2300	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	5.0	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	76.0	°C	ISO 306/B
Additional Information			

Stabilization: TinVolatile Matter, ISO 1269

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