ASTALON™ GS2010R

Polycarbonate

Marplex Australia Pty. Ltd.

Message:

ASTALON[™] GS2010R is a 10% glass fibre filled Polycarbonate and offers an exceptional combination of product rigidity and strength, heat resistance, dimensional stability, flame retardancy, creep resistance and processability with a mould release agent (R) to assist with moulded part ejection. Typical applications of ASTALON[™] GS2010R include metal substitution such as automotive interior structural brackets, camera frames, industrial electrical switch housings, electrical power tool casings and mounting chassis for electronics devices such as computer printers, laptop computers and VTR units.

Filler / ReinforcementGlass Fiber, 10%. Filler by WeightAdditiveMold ReleaseFaturesFame RetardantGood Creep ResistanceGood Creep ResistanceGood Dimensional StabilityGood ProcessabilityGood StiffnessGood StrengthMedium Heat ResistanceGood StrengthMedium Heat ResistanceKatomotive ApplicationsElectrical/Electronic ApplicationsElectrical/Electronic ApplicationsBient ApplicationsElectrical/Electronic ApplicationsHousingsIndustrial ApplicationsHousingsIndustrial ApplicationsProcessing MethodNormal ValueOpendromotion (Signer)Industrial ApplicationsProcessing MethodNormal ValueSpecific Gravity17Moting Strinkage - Flow (3.00 mm)QiA0Methams- Flow Rate (MFR) (300°C/12 kg)11Moting Strinkage - Flow (3.00 mm)QiA0Methams- Flow Rate (MFR) (300°C/12 kg)11Methams- Flow Rate (MFR) (300°C/12 kg)11Methams- Flow Rate (MFR) (300°C/12 kg)11Methams- Flow Rate (MFR) (300°C/12 kg)12Moting Strinkage - Flow (3.00 mm)QiA0Methams- Flow Rate (MFR) (300°C/12 kg)12Methams- Flow Rate (MFR) (300°C/12 kg)14Methams- Flow Rate (MFR) (300°C/12 kg)12Methams- Flow Rate (MFR) (300°C/12 kg)14Methams-	General Information			
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Tensile Elongation ² (Break, 3.20 mm) 7.0 % ASTM D638	Mechanical	Nominal Value	Unit	Test Method
-	Tensile Strength ¹ (3.20 mm)	71.0	MPa	ASTM D638
Flexural Modulus ³ (6.40 mm)3650MPaASTM D790		7.0	%	ASTM D638
	Flexural Modulus ³ (6.40 mm)	3650	MPa	ASTM D790

Flexural Strength ⁴ (6.40 mm)	116	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed, 6.40 mm)	143	°C	ASTM D648
CLTE - Flow	4.4E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	18	kV/mm	ASTM D149
Dielectric Constant	2.88		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120 to 125	°C	
Drying Time	4.0 to 6.0	hr	
Rear Temperature	245 to 265	°C	
Middle Temperature	260 to 280	°C	
Front Temperature	275 to 295	°C	
Processing (Melt) Temp	270 to 300	°C	
Mold Temperature	60.0 to 110	°C	
Injection Pressure	60.0 to 140	MPa	
Injection Rate	Moderate		
Back Pressure	0.100 to 0.500	MPa	
Screw Speed	40 to 60	rpm	
Clamp Tonnage	4.0 to 8.0	kN/cm ²	
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	2.8 mm/min		
4.	2.8 mm/min		

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