

# Witcom PC/ABS AS

Polycarbonate + ABS

Witcom Engineering Plastics B.V.

## Message:

Witcom PC/ABS AS is a polycarbonate acrylonitrile butadiene styrene (PC ABS) product. It can be processed by injection molding and is available in Europe.

Features include:

flame retardant/rated flame

Antistatic

General Information			
Additive	Antistatic property		
Features	Antistatic property		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage - Flow (3.00 mm)	0.40 - 0.80	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	45.0	MPa	ISO 527-2
Tensile Strain (Break)	> 50	%	ISO 527-2
Flexural Modulus	1600	MPa	ISO 178
Flexural Stress	55.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	> 40	kJ/m <sup>2</sup>	ISO 180/1A
Unnotched Izod Impact Strength	No Break		ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	95.0	°C	ISO 75-2/A
RTI Imp (3.00 mm)	60.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+9 - 1.0E+11	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm)	HB		ISO 1210
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 100	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	250 - 280	°C	
Mold Temperature	50.0 - 80.0	°C	
Injection Rate	Moderate		
Back Pressure	0.00 - 1.00	MPa	
Injection instructions			

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Screw speed: 0.1 - 0.2 m/sInjection pressure: Keep to a minimumHold pressure: Keep to a minimum

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#### Recommended distributors for this material

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