# Geon™ Vinyl Flexible 86479 Natural

#### Flexible Polyvinyl Chloride

### PolyOne Corporation

#### Message:

Geon™ Vinyl Flexible 86479 Natural is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Geon™ Vinyl Flexible 86479 Natural include construction applications, film and sheet.

Characteristics include:

**High Gloss** 

**UV** Stabilized

General Information					
Additive	Biocide				
	UV Stabilizer				
Features	High Gloss				
	UV Absorbing				
Uses	Construction Applications				
	Film				
	Sheet				
Appearance	Clear/Transparent				
Forms	Pellets				
Processing Method	Extrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.30	g/cm³	ASTM D792		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness			ASTM D2240		
Shore A	84				
Shore A, 15 sec	76				
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength <sup>1</sup>			ASTM D638		
Break	16.5	МРа			
100% Strain	7.58	MPa			
Tensile Elongation <sup>2</sup> (Break)	390	%	ASTM D638		
Elastomers	Nominal Value	Unit	Test Method		
			ASTM D624		
Tear Strength <sup>3</sup>	61.3	kN/m	ASTIVI D024		
Tear Strength <sup>3</sup> Thermal	61.3 Nominal Value	kN/m Unit	Test Method		

Extrusion	Nominal Value	Unit	
Melt Temperature	179 to 188	°C	
NOTE			
1.	510 mm/min		
2.	510 mm/min		
3.	Die C, 510 mm/min		

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#### Recommended distributors for this material

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