

# NEFTEKHIM PP 4254N

Polypropylene Copolymer  
Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.  
It incorporates increased long-term thermal stability, thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited, ambient discoloration resistance.  
Application: staple fibre for nonwoven fabric, component to reduce rigidity of homopolymer fibre.  
Technical requirements: TU 2211-136-05766801-2006

| General Information                       |                        |                    |             |
|---|------------------------|--------------------|-------------|
| Features                                  | Copolymer              |                    |             |
|   | Good Color Stability   |                    |             |
|   | Good Thermal Stability |                    |             |
|   | Oxidation Resistant    |                    |             |
| Uses                                      | Nonwovens              |                    |             |
|   | Staple Fibers          |                    |             |
| Forms                                     | Pellets                |                    |             |
| Processing Method                         | Film Extrusion         |                    |             |
| Physical                                  | Nominal Value          | Unit               | Test Method |
| Density                                   | 0.900                  | g/cm <sup>3</sup>  |             |
| Apparent Density                          | 0.48 to 0.60           | g/cm <sup>3</sup>  |             |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 9.0 to 12              | g/10 min           | ASTM D1238  |
| Ash Content                               | 0.025 to 0.050         | %                  |             |
| Gel Content <sup>1</sup>                  |                        |                    |             |
| > 200.0 µm                                | 500                    | pcs/m <sup>2</sup> |             |
| 0.700 to 1.50 mm                          | 5.00                   | pcs/m <sup>2</sup> |             |
| 1.50 to 2.50 mm                           | 0.00                   | pcs/m <sup>2</sup> |             |
| > 2.50 mm                                 | 0.00                   | pcs/m <sup>2</sup> |             |
| Thermal Creep Temperature <sup>2</sup>    | 70 to 80               | °C                 |             |
| Thermal-oxidative Deterioration (150°C)   | 15.0                   | day                |             |
| Hardness                                  | Nominal Value          | Unit               | Test Method |
| Rockwell Hardness (R-Scale)               | 75 to 82               |                    |             |
| Mechanical                                | Nominal Value          | Unit               | Test Method |
| Tensile Strength (Yield)                  | 24.0                   | MPa                | ASTM D638   |
| Tensile Elongation (Yield)                | 11                     | %                  | ASTM D638   |
| Flexural Modulus                          | 900                    | MPa                | ASTM D790   |
| Impact                                    | Nominal Value          | Unit               | Test Method |
| Notched Izod Impact (23°C)                | 35                     | J/m                | ASTM D256   |

| Thermal                                  | Nominal Value                     | Unit |
|--|-----------------------------------|------|
| Vicat Softening Temperature <sup>3</sup> | 130 to 138                        | °C   |
| NOTE                                     |                                   |      |
| 1.                                       | p.4.8 TU 2211-136-05766801-2006   |      |
| 2.                                       | at load 0.46 H/mm <sup>2</sup>    |      |
| 3.                                       | in liquid medium under force 10 H |      |

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