

TEKAMID™ TA210K40

Polyamide 66

Mando Advanced Materials Co., Ltd.

Message:

TA210K40 is a mineral filler 40% reinforced polyamide 66.

General Information			
Filler / Reinforcement	Mineral filler, 40% filler by weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.40 - 0.90	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.16	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	90.2	MPa	ASTM D638
Tensile Elongation ² (Break)	3.0	%	ASTM D638
Flexural Modulus ³	7350	MPa	ASTM D790
Flexural Strength ⁴	137	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	34	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	245	°C	ASTM D648
1.8 MPa, not annealed	205	°C	ASTM D648
Peak Melting Temperature	260	°C	ASTM D3418
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100 - 120	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	280 - 300	°C	
Middle Temperature	280 - 300	°C	
Front Temperature	280 - 300	°C	
Nozzle Temperature	290 - 310	°C	
Processing (Melt) Temp	280 - 310	°C	
Mold Temperature	80.0 - 120	°C	
Injection instructions			
Injection Speed: 30 to 70%Injection Pressure - 1st: 20 to 50%Injection Pressure - 2nd: 20 to 50%Injection Pressure - Back Pressure: 0 to 20%			
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		

3.	3.0 mm/min
4.	3.0 mm/min

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Recommended distributors for this material

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