

RTP 4099 X 139846

Polyphthalamide

RTP Company

Message:

Fiber Reinforced - Flame Retardant - Halogen Free - ESD Protection

General Information			
Filler / Reinforcement	Filler		
Features	Electrostatic discharge protection		
	Halogen-free		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Moisture Content	0.050	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10300	MPa	ASTM D638
Tensile Strength	152	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 3.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	241	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	266	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+10	ohms	ASTM D257
Volume Resistivity	< 1.0E+9	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-32	°C	
Processing (Melt) Temp	302 - 329	°C	

Mold Temperature	135 - 163	°C
Injection Pressure	68.9 - 124	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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