

EZPrene 9565A SHF

Thermoplastic Vulcanizate

ENPLAST Americas, a Ravago Group Company

Message:

65 Shore A TPE (Thermoplastic Vulcanizate). Available in black, natural for injection molding applications with long flow lengths or requires highly cosmetic surface. This soft, easy to color material is non-hygroscopic and offers excellent chemical resistance and physical properties. EZPrene 9500 series materials are polyolefin based and 100% recyclable.

General Information	
Features	Good UV resistance
	Recyclable materials
	Good coloring
	Good adhesion
	Ozone resistance
	Good chemical resistance
	Fatigue resistance
	Soft
	Low or no water absorption

Appearance	Black
	Natural color

Processing Method	Extrusion
	Injection molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.920	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 5 seconds, extruded	64		ASTM D2240
Shore A, 5 seconds, injection molding	66		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	1.20	MPa	ASTM D412
Tensile Strength (Break)	4.00	MPa	ASTM D412
Tensile Elongation (Break)	590	%	ASTM D412
Tear Strength	9.50	kN/m	ASTM D624
Compression Set			ASTM D395
23°C, 22 hr	31	%	ASTM D395
125°C, 70 hr	46	%	ASTM D395
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-70.0	°C	ASTM D746

Dynamic Service Temperature	130	°C
Ozone Resistance	Excellent	ASTM D1149
Injection	Nominal Value	Unit
Drying Temperature	82.2	°C
Drying Time	2.0 - 3.0	hr
Rear Temperature	191 - 204	°C
Middle Temperature	196 - 210	°C
Front Temperature	196 - 210	°C
Nozzle Temperature	210 - 221	°C
Processing (Melt) Temp	199 - 221	°C
Mold Temperature	23.9 - 51.7	°C
Injection Pressure	5.17 - 8.96	MPa
Injection Rate	Fast	
Screw Speed	50 - 200	rpm
Clamp Tonnage	2.8 - 4.8	kN/cm ²
Cushion	5.08 - 12.7	mm

Injection instructions

Holding Time: 5 to 7 Sec.Cooling Time: 30 to 50 Sec.

Extrusion	Nominal Value	Unit
Hopper Temperature	166 - 177	°C
Cylinder Zone 1 Temp.	171 - 191	°C
Cylinder Zone 2 Temp.	171 - 191	°C
Cylinder Zone 3 Temp.	171 - 191	°C
Cylinder Zone 4 Temp.	171 - 191	°C
Cylinder Zone 5 Temp.	171 - 191	°C
Adapter Temperature	191 - 210	°C
Melt Temperature	191 - 199	°C
Die Temperature	191 - 210	°C

Extrusion instructions

Screw: L/D 24:1 minimumCompression Zone: 355 - 390°F (180 - 200°C)Metering Zone: 375 to 410°F (190 to 210°C)Screw Speed: 30 - 80 rpmScreen Pack: 20/40/60

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