

LNP™ STAT-KON™ REP349 compound

Polyamide 66

SABIC Innovative Plastics

Message:

LNP STAT-KON REP349 is a compound based on Nylon 66 resin containing 15% PTFE/Silicone, 20% Carbon Fiber. Added features of this material include: Electrically Conductive, Wear Resistant.

Also known as: LNP* STAT-KON* Compound RCL-4534 FR

Product reorder name: REP349

General Information			
Filler / Reinforcement	Carbon Fiber,20% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Electrically Conductive		
	Good Wear Resistance		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.54	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.10 to 0.30	%	ASTM D955
Across Flow : 24 hr	0.60 to 0.80	%	ASTM D955
Across Flow : 24 hr	0.67	%	ISO 294-4
Flow : 24 hr	0.18	%	ISO 294-4
Water Absorption (24 hr, 50% RH)	0.40	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	19300	MPa	ASTM D638
--	18200	MPa	ISO 527-2/1
Tensile Strength			ASTM D638, ISO 527-2
Yield	168	MPa	
Break	168	MPa	
Tensile Elongation			
Yield	1.8	%	ASTM D638, ISO 527-2
Break	1.8	%	ASTM D638
Break	1.7	%	ISO 527-2
Flexural Modulus			
--	15200	MPa	ASTM D790
--	15300	MPa	ISO 178
Flexural Strength			
--	255	MPa	ASTM D790

--	263	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	59	J/m	ASTM D256
23°C ²	5.8	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	580	J/m	ASTM D4812
23°C ³	35	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	5.60	J	ASTM D3763
--	2.10	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, 3.20 mm	250	°C	ASTM D648
0.45 MPa, Unannealed, 64.0 mm Span ⁴	251	°C	ISO 75-2/Bf
1.8 MPa, Unannealed, 3.20 mm	233	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁵	234	°C	ISO 75-2/Af
CLTE			
Flow : -40 to 40°C	3.6E-5	cm/cm/°C	ASTM E831
Flow : -40 to 40°C	3.5E-5	cm/cm/°C	ISO 11359-2
Transverse : -40 to 40°C	1.3E-5	cm/cm/°C	ASTM E831
Transverse : -40 to 40°C	1.2E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+7 to 1.0E+9	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 to 0.25	%	
Rear Temperature	266 to 277	°C	
Middle Temperature	282 to 293	°C	
Front Temperature	293 to 304	°C	
Processing (Melt) Temp	282 to 304	°C	
Mold Temperature	93.3 to 110	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		
5.	80*10*4 mm		

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