

ALCOM® ABS 530/22 SV1287-04MCS

Acrylonitrile Butadiene Styrene

ALBIS PLASTIC GmbH

Message:

ALCOM® ABS 530/22 SV1287-04MCS is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® ABS 530/22 SV1287-04MCS include appliances and housings.

Characteristics include:

REACH Compliant

RoHS Compliant

General Information			
Features	Good Flow		
Uses	Appliances		
	Housings		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Appearance	Metallized - Colors		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	16.0	cm³/10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	93.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2
Tensile Strain (Break)	10	%	ISO 527-2
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	13	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	55	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	85.0	°C	ISO 75-2/A
Vicat Softening Temperature	96.0	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature			
Circulation Dryer	80.0	°C	
Desiccant Dryer	80.0	°C	
Drying Time			

Circulation Dryer	3.0 to 6.0	hr
Desiccant Dryer	2.0 to 4.0	hr
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	50.0 to 80.0	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

